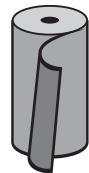


SolTrans DC10/PET

SolTrans DC10/PET

SolTrans DC10/PET transfer film is protected by a backing polyester and may be used for natural and synthetic coloured fabrics. It must be cut out after printing. The white polyurethane film provides perfect saturation and colour depth. The polyester backing makes contour cutting and weeding an easy job. Note that the image should be printed positive. Before using SolTrans DC10/PET read the instructions carefully and make a test print before starting production runs. ICC profiles are available from our website. Do not expose the product to direct sunlight and store in a cool dry place.

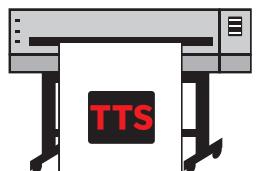


Rolls - h 50 cm x 25 m
Polyester 50 micron
White Cutting-film 80μ

Technical instructions for SolTrans DC10/PET print and cut

Printing

The SolTrans DC10/PET polyurethane film must be printed in standard mode and is suitable for all solvent and eco-solvent inks. Maximum printing resolution is 1440 dpi.



(eco)Solvent inks
max. 1440 dpi
40°-50° printing temperature

Cutting

Directly after printing we recommend cool-down time between 10-15 minutes, before start cutting contour. Image can be contour cut with a standard blade for Floc (pressure 30 g) or a new normal blade (pressure 110 g) and low speed (10 mm/s). STDC10/PET is suitable for all contour cutting jobs also detailed designs or capitals. Do not increase pressure for better cutting.

Drying

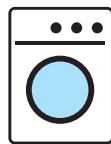
The print must be completely dry before transferring onto the fabric. We recommend a minimum 8 hour drying time before transferring in order to achieve the maximum colour depth, to increase scratch resistance and to ensure a good wash resistance (60°C with solvent inks and 40°C with eco-solvent inks). Please consult the instruction of your ink supplier regarding drying time.

Transfer

Place the transfer on the fabric with the printed side up (image facing press) and cover the transfer with a silicone paper and press. Transfer with medium pressure at 150°C for 12 seconds by 5 Atm pressure. Open the press and let the print cool down and peel the silicone paper off cold.



Good resistance to
oil and scratching



Machine wash at 40° - 60° C
Iron inside-out



Standard mode