



### **Environmental Footprint of Product**

Quality products with a positive impact for people and planet, that is our aim. At TTS we are transparant about the environmental performance of our media textiles by taking a life cycle approach.

This document provides an overview of the carbon footprint of the **Blackback Soft 250 Recycled FR**.

15 / 05 / 2023

## Scope of Study

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texo-trade.com/contact/duurzaamheid

#### PRODUCT COMPOSITION

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Product name	Blackback Soft 250 Recycled FR		Туре	g / m2
Functional Unit	Printable textile media of 1 m <sup>2</sup>	Textile	Recycled Polyester (rPET)	130
	with coating	Coating	PA	120
Boundary	Cradle - to - gate	Product		250
Impact Indicator	Carbon Footprint   CO <sub>2</sub> eq.	Packaging	PE, PVC Kraft liner	26,8
	2 -	Product + Packaging		277

# Methodology

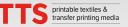
A Life Cycle Assessment (LCA) measures the environmental impacts of a product or service. The scope of this study is cradleto-gate and includes all processes up until the textile is manufactured, packaged and available for sale at TTS.

All material and resource consumption is tracked back to the point of raw material extraction. Processes like printing, downstream distribution, media usage and end-of-life scenarios are not included in the scope of this LCA.

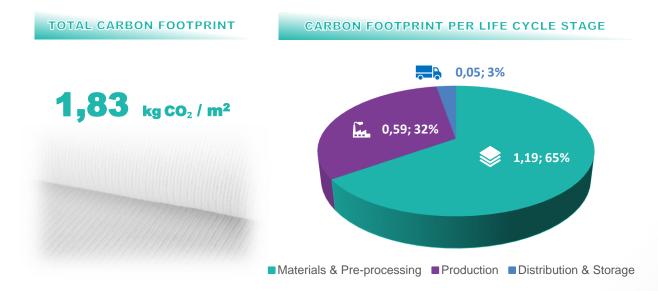
The inventory was established in collaboration with value chain partners to provide primary data where possible, supplemented with industry averages. The carbon footprint was calculated using emission factors from Ecoinvent 3.8.



#### Carbon Footprint of Blackback Soft 250 Recycled FR



The carbon footprint of our Blackback Soft 250 Recycled FR provides an indication of its impact on climate change. Greenhouse gas (GHG) emissions have been identified and calculated for the entire product (100m x 320cm) and brought back to the level of one square meter of fabric. GHG emissions were found in topics such as materials, energy, processing, transportation, direct emissions and waste treatment.



Life Cycle Stage	kg CO <sub>2</sub> / m²	Description	
MATERIALS & PRE-PROCESSING	1,19	The Materials & Pre-processing stage includes all impacts that are associated with the acquisition and processing of the raw materials that make up the Blackback Soft 250 Recycled FR. The impact of 1,19 kg $CO_2 / m^2$ is mainly determined by the production of rPET yarn (64%) and the PA coating (33%). Packaging materials are responsible for 2,2% of the impact in this life cycle stage.	
PRODUCTION	0,59	The Production stage includes all impacts related to manufacturing material components into the final product and its packaging. The impact of $0.59 \text{ kg CO}_2 / \text{m}^2$ is mainly determined by the gas and electricity used in the application of the coating (86%) and the textile production (13%). Production of the different types of packaging is responsible for 0,6% of the impact in this life cycle stage.	
TRANSPORT	0,05	The Distribution & Storage stage includes all impacts that are associated with the transportation and handling of the Blackback Soft 250 Recycled FR up to the point that it is available for sale at TTS. The impact of $0.05 \text{ kg CO}_2$ / m <sup>2</sup> is mainly determined by shipment of the product and its packaging from China to the Netherlands (99,5%). The impact of electricity used for storage is low (0,3%), also due to the use of solar panels at TTS.	

# Did you know?

That **recycled PET (rPET)** provides the same textile media experience while realizing a **19% CO, reduction** on the total footprint when used instead of virgin PET?

Producing the raw material rPET generates 64% less greenhouse gas emissions compared to virgin PET

**Contact us** for more information about our recycled textiles program



Our Blackback Soft 250 Recycled FR printable textile media does not contain PVC



Texo Trade Services BV is continuously working on providing more sustainable textiles